



Material - ASTM B240 AG40A

Specification Standards for Zinc and Zinc-Aluminum (ZA) Alloys in Ingot Form for Foundry and Die Castings

Group - Non-Ferrous Zinc Alloy

Sub Group - ASTM B240 Zinc and Zinc-Aluminum (ZA) Alloys in Ingot Form for Foundry and Die Castings Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	3.900 - 4.300		
Cadmium	Cd %	0.003 max.		
Copper	Cu %	0.100 max.	As-Cast or Aging	
Iron	Fe %	0.035 max.		aging
Magnesium	Mg %	0.030 - 0.060		
Lead	Pb %	0.004 max.		
Tin	Sn %	0.00015 max.		
Zinc	Zn %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	285 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	82 min.
-	-	-	Impa <mark>ct in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
Zamak 2	ANSI/AA	USA	Casting	
ZDC 2	JIS	Japan	Casting	
ZDC 2	KS	Korea	Casting	
B240 Zamak 3	ASTM	USA	Casting	
GD-ZnAl4	DIN	Germany	Casting	
ZL3	ISO	International	Casting	
903	SAE	USA	Ingot and Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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